



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3290-3

Job Sheet 175702



Part No: D3290-3

Job Qty: 2 ea

Part Name: Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add -Hand finish deburring DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		4/20/18	0.00	0.00	Purchasing		APR 10 2018
105	Packaging	2 pcs		4/20/18	0.00	0.00	Packaging2		APR 10 2018
110	QC	2 pcs		4/20/18	0.00	0.00	QC6		MAY 01 2018
190	Packaging	2 pcs		4/20/18	0.00	0.00	Packaging3-1	ST-132	DC 92018-05-02
200	QC21-SA	2 Ea		4/20/18	0.00	0.00	QC21		APR 10 2018

Part Op 100 - ISSUE P/O: 39554 SUPPLIER: PLASTECH MANUFACTURE D3290-3 AS PER DWG C OF C
Descriptions: IS REQUIRED
110 - ***Windows need to be protected at all time***

APR 10 2018

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8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3290-3P	Window	2 Ea (1 ea)	100-Purchasing	50 66511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3290-3P	2	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window	26.580Inches ± 0.030	26.610 26.550		
2	Window	16.080Inches ± 0.030	16.110 16.050		
3	Window	13.790Inches ± 0.030	13.820 13.760		
4	Window	12.400Inches ± 0.030	12.430 12.370		
5	Window	8.810Inches ± 0.030	8.840 8.780		



Container No: **S066603**



Window

PART NO: D3290 – 3

Serial No/Batch: S066603

Revision:

Operation:

Change No:

Packaging

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 04/28/18

Job No: 175702

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

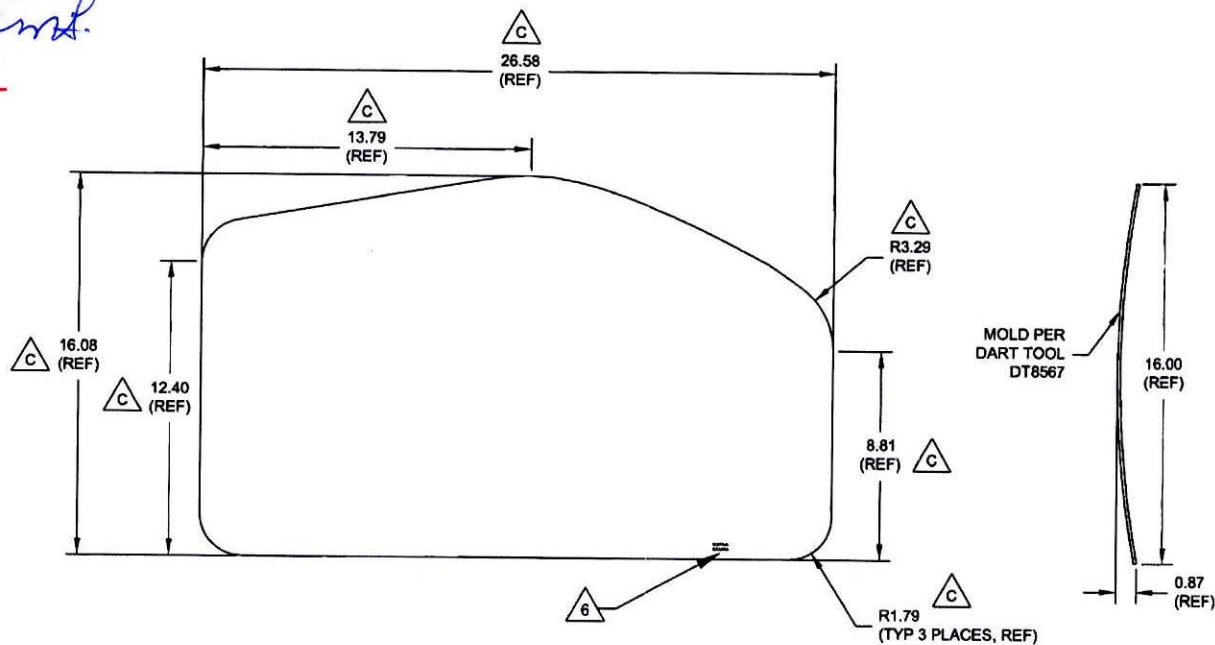
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 175702

APR 09 2018



D3290-3 WINDOW

D3290-3 NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425
OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER
LP-391 TYPE 1 GRADE C, 0.125 THICK
(REF. DART SPEC. M-ACRYLIC-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) REMOVE SHARP EDGES
- 6) IDENTIFICATION: ENGRAVE P/N "D3290-3" AND B/N ON LOWER EDGE
USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"
- 7) WEIGHT: 1.87 +/- 0.42 LBS
- 8) MOLD PER DART TOOL DT8567

UNDER REVIEW

DEO ATTACHED

RELEASED

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3290	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		REPLACEMENT WINDOW ASSEMBLY	1:1
DATE	07.07.24	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039554**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039554

PO Date: 4/10/18

Due Date: 5/10/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED QTY

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
APR 19 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4942-1P			Floor Protector AS PER DWG D4942 REV. D receive pcs	Firmed	5/8/18	5 Ea	0 Ea	5 Ea	\$100.00/Ea	\$500.00
Line Item Note job no. 175636											
2	D3624-2P			Bubble Window As Per Dwg D3624 Rev. D	Firmed	4/20/18	4 pcs	0 pcs	4 pcs	\$300.00/pcs	\$1,200.00
Line Item Note JOB NO. 175570											
3	D3290-3P			Window As Per Dwg D3290 Rev. C	Firmed	5/8/18	8 Ea	0 Ea	8 Ea	\$45.00/Ea	\$360.00
Line Item Note job no. 175702											
										Grand Total:	\$2,060.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 39554

SO # 023053

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Part #	<u>D3290-3</u>	Qty.	<u>8</u>	Batch #	<u>-003</u>
Description	<u>REPLACEMENT WINDOW ASSEMBLY</u>	Material usage	<u>2 SHEETS</u>	Lot#	<u>240394</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

MAY 01 2018

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: APRIL 26, 2018

C O F C # 064

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Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plastechnonline.com, Web: www.plastechnonline.com